

CRITICAL LIMIT	All product passes through a functioning metal detector fitted with an automatic reject device. The unit detects and rejects certified test pieces of ferrous 2.0 mm, non-ferrous 2.5 mm and stainless steel 3.0 mm at every check.
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IF THE LIMIT IS NOT MET	If any test piece is not detected, or the reject device fails to remove the pack, quarantine all product produced since the last successful check. Do not restart until the unit detects and rejects all three test pieces. Re-inspect the quarantined product through the corrected unit, or reject it. Record the failure, the quantity quarantined, the re-inspection result, the disposition and the person authorising it. Raise a corrective action report and investigate the cause.
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[illegible]

DATE	TIME	BATCH OR PRODUCT	READING OR RESULT	WITHIN LIMIT? Y/N	ACTION TAKEN IF N	CHECKED BY (INITIALS)

REVIEWED BY

POSITION

DATE

SIGNATURE